



ECSi

"Your Regulatory Compliance Expert"

April 7, 2016

Mr. Raju Patel
Senior Manager, Dangerous Goods and Environmental Programs
ABBOTT VASCULAR
26531 Ynez Road
Temecula, California 92591

Subject: **RESULTS OF ANNUAL ETHYLENE OXIDE SOURCE TESTING AND LEAK TESTING
PERFORMED AT ABBOTT VASCULAR IN TEMECULA, CALIFORNIA**

Dear Mr. Patel:

Please find attached a presentation of the results of the ethylene oxide source testing and leak testing performed at your facility by ECSi, on Thursday, April 7, 2016. These test results are to be kept with all records pertaining to SCAQMD-required testing of the EtO gas-sterilization system, and are to be made available upon request by the SCAQMD. A copy of all raw test data, complete with sample chromatograms and calibration data, will be maintained in our files, and will be made available upon request.

The test results indicate that you continue to operate your EtO sterilization and emission-control system (SCAQMD Permit Numbers F83294, F71623, F83295, and F83299) in compliance with SCAQMD Rule 1405. I will follow up with you in approximately five months to let you know when your next semi-annual leak test is due, and in approximately eleven months to let you know when your next annual source test/leak test is due.

The annual ethylene oxide emissions reported in Table 3 can be used for your facility's annual SCAQMD emissions report. If you have any questions or comments regarding this submittal, please contact me at (949)400-9145. We thank you for the opportunity to serve your needs.

Respectfully Submitted:

Daniel P. Kremer
ECSi

TABLE 1
ETHYLENE OXIDE CONTROL EFFICIENCY
OF AN ETHYLENE OXIDE EMISSION CONTROL DEVICE - ABATOR #2 (F83299)
OPERATED BY ABBOTT CARDIOVASCULAR SYSTEMS
IN TEMECULA, CALIFORNIA
ON APRIL 7, 2016

<u>CYCLE PHASE</u>	<u>INJECTION TIME</u>	<u>INLET ETO CONC. (PPM)(1)</u>	<u>OUTLET ETO CONC. (PPM)(2)</u>	<u>ETO CONTROL EFFICIENCY</u>
Exhaust(3)	1247	2510	0.01	99.9996
Exhaust	1249	7480	2.30	99.9693
Exhaust	1251	5550	0.01	99.9998
Exhaust	1253	4590	0.01	99.9998
Exhaust	1255	284	0.01	99.9965
Exhaust	1257	8.95	0.01	99.8883
Exhaust	1259	3980	0.01	99.9997
Exhaust	1301	3260	0.01	99.9997
Exhaust	1303	2370	0.01	99.9996
Exhaust	1305	1910	0.01	99.9995
Exhaust	1307	1240	0.01	99.9992
Exhaust	1309	765	0.01	99.9987
Exhaust	1311	99.0	0.01	99.9899
Exhaust	1313	9.18	0.01	99.8911
Exhaust	1315	<u>5.76</u>	<u>0.01</u>	<u>99.8264</u>
TIME-WEIGHTED AVERAGE:		2271	0.1627	99.9705
Aeration	1317	812	0.01	99.9988
Aeration	1319	867	0.01	99.9988
Aeration	1321	<u>123</u>	<u>0.01</u>	<u>99.9919</u>
TIME-WEIGHTED AVERAGE:		600.7	0.0100	99.9965
TIME-WEIGHTED AVERAGE CONTROL EFFICIENCY:				99.9748
SCAQMD REQUIRED CONTROL EFFICIENCY:				99.0

Notes:

(1) - PPM = parts per million by volume

(2) - 0.01 ppm is the quantification limit for the detector used at the outlet.

(3) - The exhaust phase started at 12:45, ended at 13:16.

(4) - The aeration phase started at 13:16, the first chamber evacuation was tested.

TABLE 2
ETHYLENE OXIDE CONTROL EFFICIENCY
OF AN ETHYLENE OXIDE EMISSION CONTROL DEVICE - ABATOR #1 (F71623)
OPERATED BY ABBOTT CARDIOVASCULAR SYSTEMS
IN TEMECULA, CALIFORNIA
ON APRIL 7, 2016

<u>CYCLE</u> <u>PHASE</u>	<u>INJECTION</u> <u>TIME</u>	<u>INLET ETO</u> <u>CONC. (PPM)(1)</u>	<u>OUTLET ETO</u> <u>CONC. (PPM)(2)</u>	<u>ETO CONTROL</u> <u>EFFICIENCY</u>
Exhaust(3)	1329	131	0.01	99.9924
Exhaust	1331	9910	0.01	99.9999
Exhaust	1333	8410	0.01	99.9999
Exhaust	1335	5640	0.01	99.9998
Exhaust	1337	2100	0.01	99.9995
Exhaust	1339	64.3	0.01	99.9844
Exhaust	1341	3670	0.01	99.9997
Exhaust	1343	3210	0.01	99.9997
Exhaust	1345	2680	0.01	99.9996
Exhaust	1347	2350	0.01	99.9996
Exhaust	1349	10.2	0.01	99.9020
Exhaust	1351	1980	0.01	99.9995
Exhaust	1353	1420	0.01	99.9993
Exhaust	1355	651	0.01	99.9985
Exhaust	1357	<u>105</u>	<u>0.01</u>	<u>99.9905</u>
TIME-WEIGHTED AVERAGE:		2822	0.0100	99.9909
Aeration	1359	892	0.01	99.9989
Aeration	1401	403	0.01	99.9975
Aeration	1403	<u>87.1</u>	<u>0.01</u>	<u>99.9885</u>
TIME-WEIGHTED AVERAGE:		460.7	0.0100	99.9950
TIME-WEIGHTED AVERAGE CONTROL EFFICIENCY:				99.9916
SCAQMD REQUIRED CONTROL EFFICIENCY:				99.0

Notes:

(1) - PPM = parts per million by volume

(2) - 0.01 ppm is the quantification limit for the detector used at the outlet.

(3) - The exhaust phase started at 13:27, ended at 13:58.

(4) - The aeration phase started at 13:58, the first chamber evacuation was tested.

TABLE 3
ETHYLENE OXIDE MASS EMISSIONS
FROM A GAS STERILIZATION AND EMISSION CONTROL SYSTEM
OPERATED BY ABBOTT CARDIOVASCULAR SYSTEMS
IN TEMECULA, CALIFORNIA
ON APRIL 7, 2016

<u>CYCLE PHASE</u>	<u>STACK FLOW(1)</u>	<u>OUTLET ETO MASS FLOW(2)</u>	<u>MINUTES/ CYCLE</u>	<u>CYCLES/ YEAR</u>	<u>ANNUAL ETO MASS EMISSIONS(3)</u>
Abator #1 (F71623) - Sterilizer #1 (F83294)					
Exhaust	49.5 DSCFM	0.00000006 lbs/min	31	104	0.0003 lbs/year
Aeration	49.5 DSCFM	0.00000006 lbs/min	6	104	0.0001 lbs/year
Abator #2 (F83299) - Sterilizer #2 (F83295)					
Exhaust	48.0 DSCFM	0.00000089 lbs/min	31	104	0.0029 lbs/year
Aeration	48.0 DSCFM	0.00000005 lbs/min	6	104	0.0001 lbs/year
TOTAL ANNUAL ETO MASS EMISSIONS:					0.0034 lbs/year

Notes:

(1) - DSCFM = Dry Standard Cubic Feet per Minute

(2) - lbs/min = pounds per minute

(3) - lbs/year = pounds per year

TABLE 4
ETHYLENE OXIDE LEAK TESTING
OF A GAS STERILIZATION SYSTEM
OPERATED BY ABBOTT CARDIOVASCULAR SYSTEMS
IN TEMECULA, CALIFORNIA
ON APRIL 7, 2016

<u>COMPONENT GROUP TESTED</u>	<u>LEAKING COMPONENTS FOUND</u>	<u>CONCENTRATION</u>
Sterilizer #1 - Model 8XL (SCAQMD Permit F83294)		
Gas Cartridge / Injector	None	<1.0 ppm (1)
Sterilizer Inlet / Inbleed Valve	None	<1.0 ppm
Door Seal	None	<1.0 ppm
Sterilizer Outlet / Chamber Drain	None	<1.0 ppm
Venturi System / Filter	None	<1.0 ppm
Emission Control Device Inlet	None	<1.0 ppm
Sterilizer #2 - Model 8XL - Modified (SCAQMD Permit F38295)		
Gas Cartridge / Injector	None	<1.0 ppm
Sterilizer Inlet / Inbleed Valve	None	<1.0 ppm
Door Seal	None	<1.0 ppm
Sterilizer Outlet / Chamber Drain	None	<1.0 ppm
Venturi System / Filter	None	<1.0 ppm
Emission Control Device Inlet	None	<1.0 ppm

Notes:

(1) - PPM = parts per million by volume

Ethylene Oxide Mass Emissions Data and Calculations
Abbott Cardiovascular Systems - Temecula, CA - April 7, 2016
Abator #2 (F832993) - Sterilizer #2 (F83295)

<u>DeltaP</u>	<u>SqRtDeltaP</u>	<u>Temp (F)</u>	<u>ppm EtO</u>		<u>stack ID =</u>	<u>3</u>	<u>in.</u>
					<u>stack area =</u>	<u>0.049</u>	<u>sq. in.</u>
					<u>press =</u>	<u>28.80</u>	<u>in. Hg</u>
					<u>Tstd =</u>	<u>528</u>	<u>deg R</u>
					<u>Pstd =</u>	<u>29.92</u>	<u>in Hg</u>
					<u>Cp =</u>	<u>0.99</u>	
					<u>Kp =</u>	<u>85.49</u>	
					<u>Velocity =</u>	<u>29.01</u>	<u>ft/sec</u>
					<u>Flow =</u>	<u>48.0</u>	<u>dscfm</u>
					<u>MWeto =</u>	<u>44.05</u>	
					<u>MolVol =</u>	<u>385.32</u>	
					<u>ppmv/ft3 =</u>	<u>1000000</u>	
0.11	0.3317	322	0.01				
0.11	0.3317	331	2.30				
0.11	0.3317	342	0.01				
0.11	0.3317	409	0.01				
0.11	0.3317	463	0.01				
0.11	0.3317	482	0.01				
0.11	0.3317	475	0.01				
0.11	0.3317	420	0.01				
0.11	0.3317	417	0.01				
0.11	0.3317	409	0.01				
0.11	0.3317	451	0.01				
0.11	0.3317	440	0.01	<u>EtO Mass Flow (Exh) =</u>	<u>0.00000089</u>	<u>lbs/min</u>	
0.11	0.3317	436	0.01				
0.11	0.3317	424	0.01	<u>min/cycle =</u>	<u>31</u>		
0.11	0.3317	409	0.01	<u>cycles/year =</u>	<u>104</u>		
				<u>EtO Emissions (Exh) =</u>	<u>0.0029</u>	<u>lbs/year</u>	
0.11	0.3317	415	0.01	<u>EtO Mass Flow (Aer) =</u>	<u>0.00000005</u>	<u>lbs/min</u>	
0.11	0.3317	436	0.01				
0.11	0.3317	421	0.01	<u>min/cycle =</u>	<u>6</u>		
				<u>cycles/year =</u>	<u>104</u>		
Average =							
0.1100	0.3317	417		<u>EtO Emissions (Aer) =</u>	<u>0.00003</u>	<u>lbs/year</u>	
	=	877	degR	<u>Total EtO Emissions =</u>	<u>0.0029</u>	<u>lbs/year</u>	
				<u>Average Exhaust Concentration =</u>	<u>0.1627</u>	<u>ppm</u>	
				<u>Average Aeration Concentration =</u>	<u>0.0100</u>	<u>ppm</u>	

Ethylene Oxide Mass Emissions Data and Calculations
Abbott Cardiovascular Systems - Temecula, CA - April 7, 2016
Abator #1 (F71623) - Sterilizer #1 (F83294)

<u>DeltaP</u>	<u>SqRtDeltaP</u>	<u>Temp (F)</u>	<u>ppm EtO</u>			
					stack ID =	3 in.
					stack area =	0.049 sq. in.
					press =	28.80 in. Hg
					Tstd =	528 deg R
					Pstd =	29.92 in Hg
					Cp =	0.99
					Kp =	85.49
					Velocity =	28.17 ft/sec
					Flow =	49.5 dscfm
					MWeto =	44.05
					MolVol =	385.32
					ppmv/ft3 =	1000000
0.11	0.3317	315	0.01			
0.11	0.3317	322	0.01			
0.11	0.3317	327	0.01			
0.11	0.3317	366	0.01			
0.11	0.3317	414	0.01			
0.11	0.3317	458	0.01			
0.11	0.3317	462	0.01			
0.11	0.3317	431	0.01			
0.11	0.3317	417	0.01			
0.11	0.3317	389	0.01			
0.11	0.3317	366	0.01			
0.11	0.3317	392	0.01	Eto Mass Flow (Exh) =	0.00000006	lbs/min
0.11	0.3317	337	0.01			
0.11	0.3317	321	0.01	min/cycle =	46	
0.11	0.3317	315	0.01	cycles/year =	104	
				Aeration Phase	Eto Emissions (Exh) =	0.0003 lbs/year
0.11	0.3317	327	0.01	Eto Mass Flow (Aer) =	0.00000006	lbs/min
0.11	0.3317	322	0.01			
0.11	0.3317	319	0.01	min/cycle =	6	
				cycles/year =	104	
Average =						
0.1100	0.3317	367		Eto Emissions (Aer) =	0.00004	lbs/year
	=	827	degR	Total EtO Emissions =	0.0003	lbs/year
				Average Exhaust Concentration =	0.0100	ppm
				Average Aeration Concentration =	0.0100	ppm